



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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5102432

D139-799-211
Job Sheet 181073-A



Part No: D139-799-211

Job Qty: 1 ea

Part Name: Quick Release Maintenance Step, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 8/15/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG DSI9761 REV A, IIN-D139-799 REV O IPP REV:A NEW ISSUE 15-07-08 JLM VERIFIED BY:DD IPP
REV:B as per NCR16-5959 DD VERIFIED BY:JLM IPP REV:C 16.10.26 as per DSI9761 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/31/18	8/15/18	0.00	0.00	Start Up Stores/Pkg-1	989	7/31/18
110	Packaging	1 pcs		8/15/18	0.00	0.00	Packaging1-1	989	NOV 12 2018
120	QC	1 pcs		8/15/18	0.00	0.00	QC4	989	NOV 12 2018
125	DC	1 pcs		8/15/18	0.00	0.00	DC	989	NOV 12 2018
130	Packaging	1 pcs		8/15/18	0.00	0.00	Packaging3-1	989	NOV 12 2018
140	QC21-FG	1 Ea		8/15/18	0.00	0.00	QC21	989	NOV 12 2018

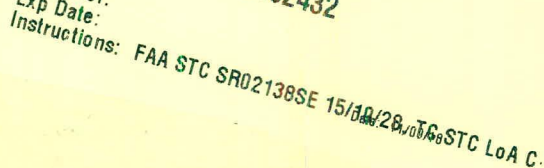
Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-211 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-211 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6H12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5000669
AN6H13A	Bolt	1 Ea (1 ea)	90-Start up Operation	5006336
D5245-7	Mounting Bolt	1 Ea (1 ea)	90-Start up Operation	5166090
NAS1149D0663J	Washer	5 Ea (5 ea)	90-Start up Operation	5042382
D5238-041	Maintenance Step Assembly	1 Ea (1 ea)	110-Packaging	5102014
D5238-043	Lower Bracket, Aft	1 Ea (1 ea)	110-Packaging	5113162
D5238-045	Lower Bracket, Fwd	1 Ea (1 ea)	110-Packaging	5126695
D5245-1	Mounting Bolt	1 Ea (1 ea)	110-Packaging	5102540

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6H12A	2	107	0
	AN6H13A	1	33	0
	D5245-7	1	2	0
	NAS1149D0663J	5	1,362	0
110-Packaging	D5238-041	1	3	0
	D5238-043	1	1	0
	D5238-045	1	1	0
	D5245-1	1	1	0



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MOA 15 5018
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Specifications could not be found.

Plex 7/20/18 8:56 AM Dart.lajeunesse.marie

Part Specifications

Specifications could not be found.

Plex 8/15/18 10:19 AM dart.quirion.sonia



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Hawkesbury, ON
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D139-799-211
Job Sheet 181073



Part No: D139-799-211

Job Qty: 2 ea

Part Name: Quick Release Maintenance Step, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 8/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI9761 REV A, IIN-D139-799 REV O IPP REV:A NEW ISSUE 15-07-08 JLM VERIFIED BY:DD IPP
REV:B as per NCR16-5959 DD VERIFIED BY:JLM IPP REV:C 16.10.26 as per DSI9761 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JUL 31 2018 Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/15/18	8/15/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs	8/15/18	8/15/18	0.00	0.00	Packaging1-1		
120	QC	2 pcs	8/15/18	8/15/18	0.00	0.00	QC4		
125	DC	2 pcs	8/15/18	8/15/18	0.00	0.00	DC		
130	Packaging	2 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea	8/15/18	8/15/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-211
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-211 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6H12A	Bolt	4 Ea (2 ea)	90-Start up Operation	5000669
AN6H13A	Bolt	2 Ea (1 ea)	90-Start up Operation	8006336
D5238-041	Maintenance Step Assembly	2 Ea (1 ea)	90-Start up Operation	5102405
D5238-043	Lower Bracket, Aft	2 Ea (1 ea)	90-Start up Operation	7164881X1
D5238-045	Lower Bracket, Fwd	2 Ea (1 ea)	90-Start up Operation	
D5245-1	Mounting Bolt	2 Ea (1 ea)	90-Start up Operation	
D5245-7	Mounting Bolt	2 Ea (1 ea)	90-Start up Operation	7166090
NAS1149D0663J	Washer	10 Ea (5 ea)	90-Start up Operation	5043482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6H12A	4	13	0
	AN6H13A	2	36	0
	D5238-041	2	1	0
	D5238-043	2	1	0
	D5238-045	2	0	0
	D5245-1	2	1	0
	D5245-7	2	4	0
	NAS1149D0663J	10	1,477	0

Part Specifications

11

5.0 PARTS LIST

Qty -011	Qty -012	Qty -017	Qty -019	Qty -112	Qty -211	Qty -212	Qty -213	Part Number	Description
X								D139-799-011	MAINTENANCE STEP KIT, LH
	X							D139-799-012	MAINTENANCE STEP KIT, RH
		X						D139-799-017	CARGO FLOOR PROTECTOR KIT
			X					D139-799-019	CABIN FLOOR PROTECTOR KIT
				X				D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
					X			D139-799-211	QUICK RELEASE MAINTENANCE STEP KIT, LH
						X		D139-799-212	QUICK RELEASE MAINTENANCE STEP KIT, RH
							X	D139-799-213	QUICK RELEASE MAINTENANCE STEP PROVISIONS KIT
		4						D3580-1	JOGGLE BRACKET
		2	8					D3628-1	CUPPED WASHER
1								D4092-041	MAINTENANCE STEP ASSEMBLY
	1							D4092-042	MAINTENANCE STEP ASSEMBLY
			1					D4130-1	FWD CABIN FLOOR PROTECTOR
			1					D4130-3	AFT CABIN FLOOR PROTECTOR
		1						D4130-5	FWD CARGO FLOOR PROTECTOR
		1						D4130-7	CENTER CARGO FLOOR PROTECTOR
		1						D4130-9	AFT CARGO FLOOR PROTECTOR
		1						D4153-1	JOGGLE BRACKET
		1						D4153-3	JOGGLE BRACKET
			4					D4153-5	CLAMP PLATE
		2						D4166-1	PLACARD, MAX LOAD
				1				D4526-042	MAINTENANCE STEP ASSEMBLY, RH
					1			D5238-041	MAINTENANCE STEP ASSEMBLY
						1		D5238-042	MAINTENANCE STEP ASSEMBLY
					1	1	1	D5238-043	LOWER BRACKET, AFT
					1	1	1	D5238-045	LOWER BRACKET, FWD
					1	1	1	D5245-1	MOUNTING BOLT
					1	1	1	D5245-7	MOUNTING BOLT
2	2			2	2	2	2	AN6H12A	BOLT
2	2			2	1	1	1	AN6H13A	BOLT
6	6			6	5	5	5	NAS1149D0663J	WASHER (or AN960JD616)

Change Record

PAGE 1 OF 1

Part Number: D139-799-211/-212

Description: QUICK RELEASE MAINTENANCE STEP, LH/RH

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